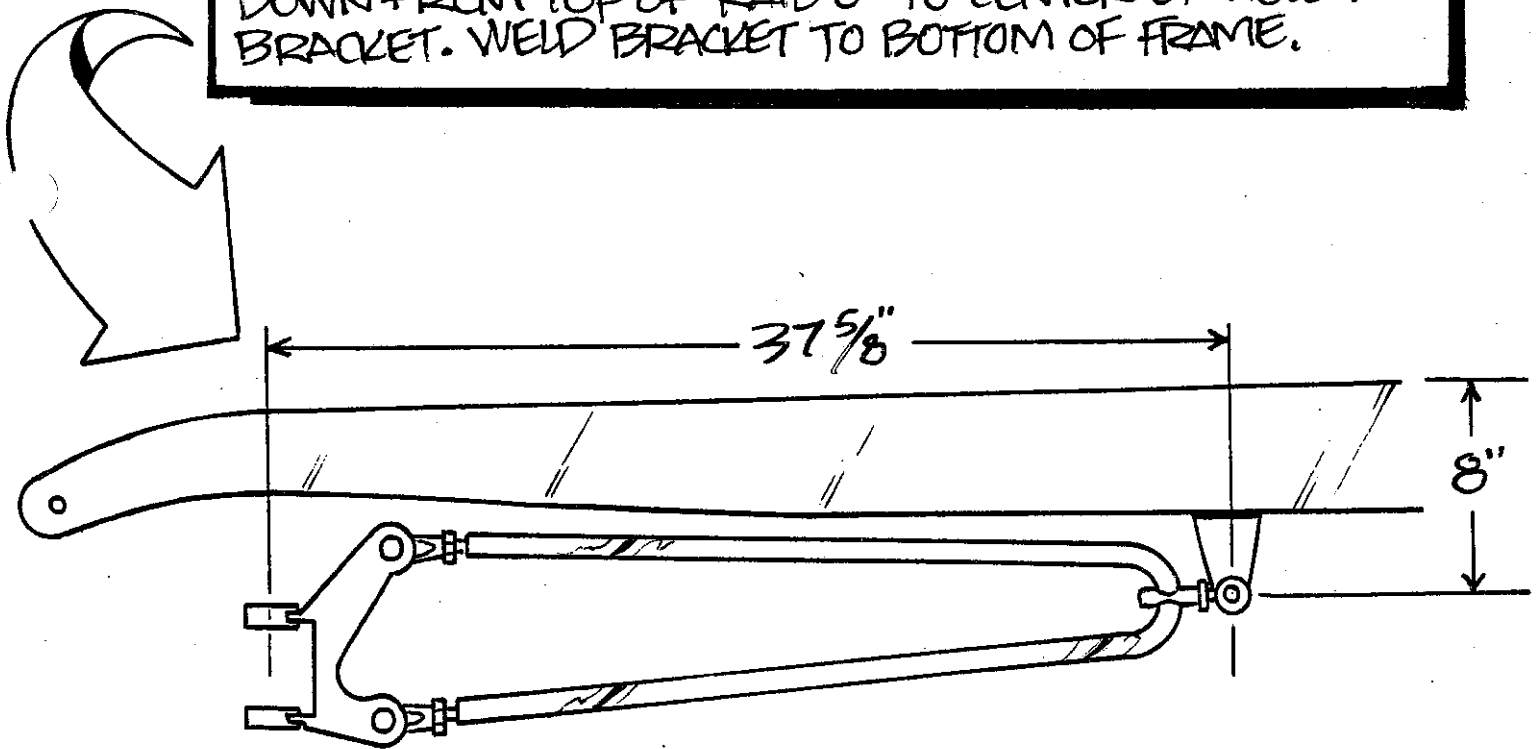


INSTRUCTIONS FOR #2021
MODEL A
 VIPER HAIRPIN

MEASURE FROM CENTER OF CROSSMEMBER BACK $37\frac{5}{8}$ " TO LOCATE VERTICAL CENTER. FROM THIS POINT, MEASURE DOWN FROM TOP OF RAIL 8" TO CENTER OF HOLE IN BRACKET. WELD BRACKET TO BOTTOM OF FRAME.



SPECIAL NOTE: FRAME SHOULD BE BOXED THE FULL LENGTH TO PREVENT RAILS FROM FLEXING. IF THIS IS NOT POSSIBLE, FRAME MUST BE BOXED AT LEAST 5" BEYOND EITHER SIDE OF THE POINT AT WHICH THE BRACKET IS WELDED TO BOTTOM OF FRAME.

