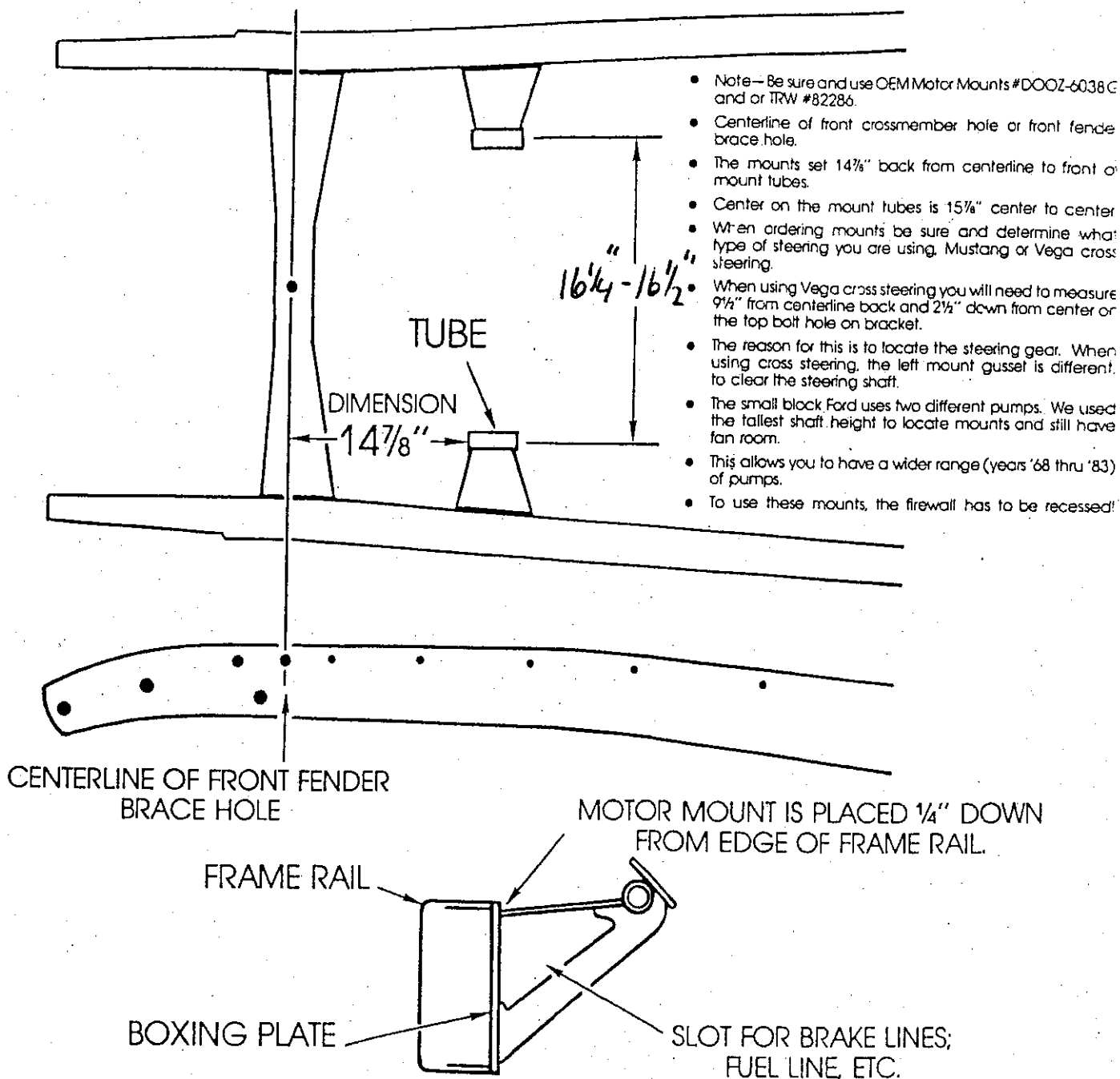


INSTALLATION INSTRUCTIONS FOR '33 - '34 SMALL BLOCK FORD MOTOR MOUNTS.



- Note— Be sure and use OEM Motor Mounts #DOOZ-6038C and or TRW #82286.
- Centerline of front crossmember hole or front fender brace hole.
- The mounts set 14 7/8" back from centerline to front of mount tubes.
- Center on the mount tubes is 15 1/4" center to center
- When ordering mounts be sure and determine what type of steering you are using, Mustang or Vega cross steering.
- When using Vega cross steering you will need to measure 9 1/2" from centerline back and 2 1/2" down from center or the top bolt hole on bracket.
- The reason for this is to locate the steering gear. When using cross steering, the left mount gusset is different, to clear the steering shaft.
- The small block Ford uses two different pumps. We used the tallest shaft height to locate mounts and still have fan room.
- This allows you to have a wider range (years '68 thru '83) of pumps.
- To use these mounts, the firewall has to be recessed!

PLEASE NOTE: Read this information before installing mounts.

There are several things to take into consideration before positioning the motor mounts on the frame. First, these mounts are designed for repro-rails that have been boxed inside. If rails are boxed outside, you will need to grind mounts. Also, you will find it helpful to use a "dummy block" and C-4 transmission case to set up location of the transmission mount on the frame. When ordering mounts, you will need to determine what type of steering you will be using, Mustang or Vega cross-steering. The reason for this is that the gusset for cross-steering is different, to clear the steering shaft. The small block Fords use two different pumps, from '65 thru '83. The shaft height is within 1/2 inches of one another, so we used the tallest height for fan clearance. You will need to use a recessed firewall for these mounts. Radiator thickness is four inches. Type of fan— Pulley or Electric. Dimension "A" is for motor mount location. Dimension "B" is for Vega steering bracket. The pump, alternator and air-conditioning mounts are available from PETE & JAKES.