

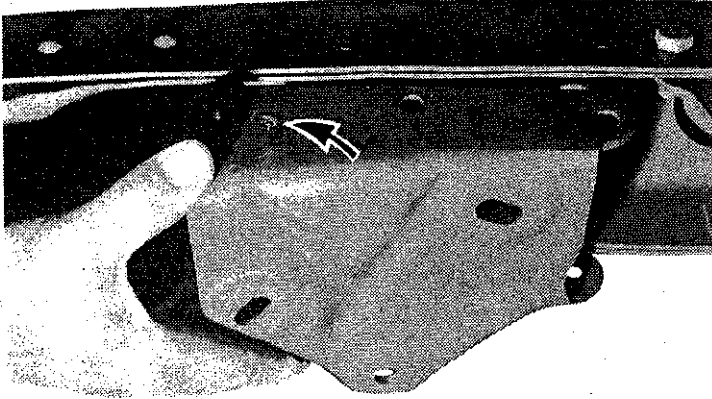


# '35-'40 FORD

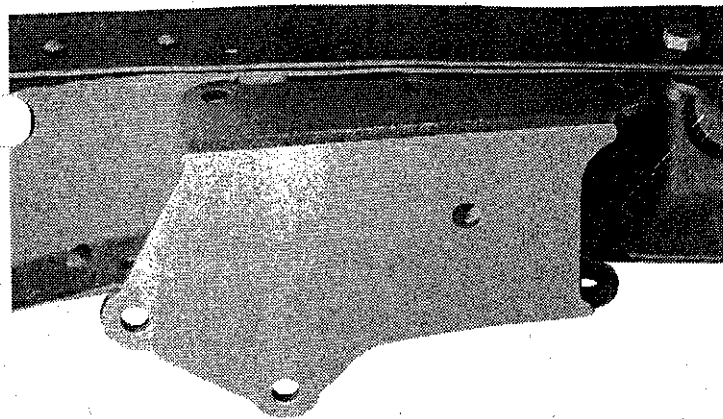
## STEERING MOUNT

(also fits '35-'41 Ford pickup)

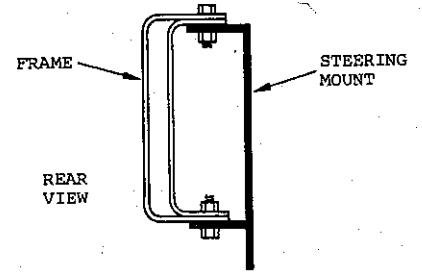
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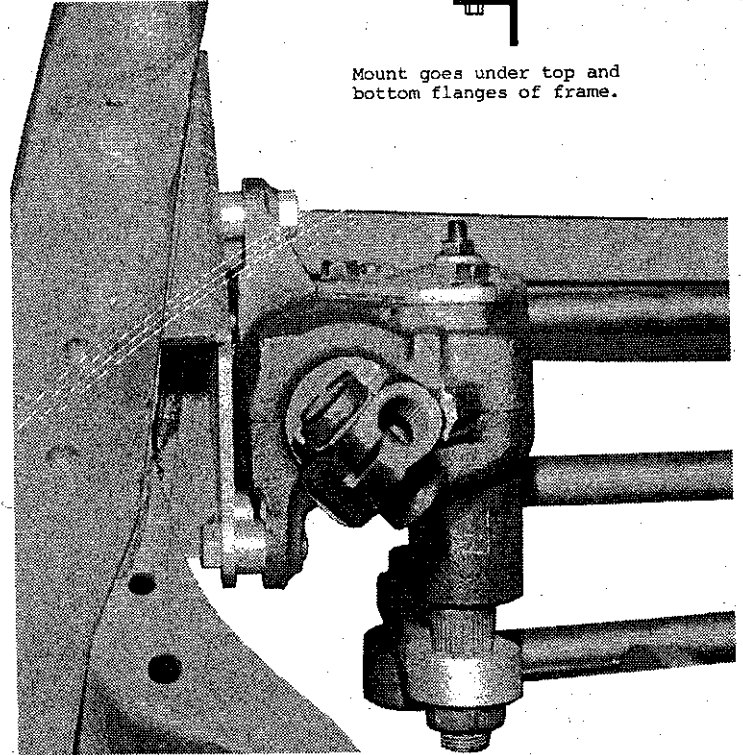
1) Carefully drill out & remove the 4 rivets that hold the stock steering mount. The mount is also held in with one spot weld (arrow) on the top flange of the frame. The weld will break loose by moving the mount in & out several times at the front (use a Crescent wrench for leverage).



2) Enlarge rivet holes to 7/16" and drill one extra hole in the top flange of the frame to match hole in P&J mount. Bolt mount in place with grade-5 fine thread bolts & lock nuts, making sure bolts are as tight as possible! Welding mount to frame is recommended as it can move if not secure.



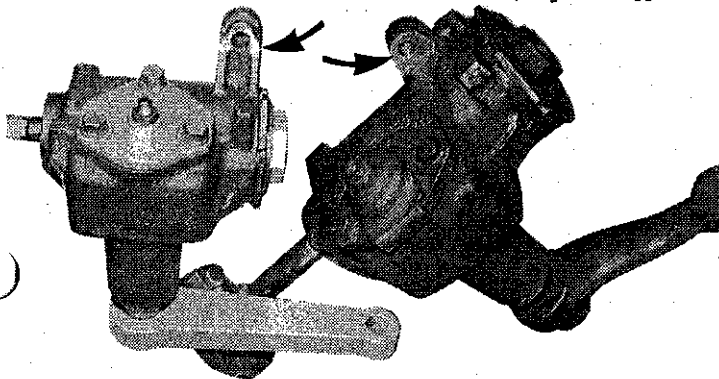
Mount goes under top and bottom flanges of frame.



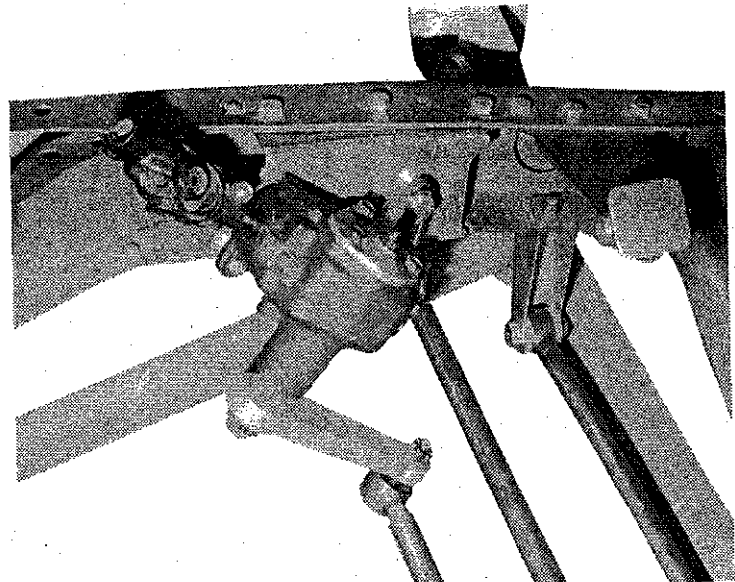
4) Bolt steering box to mount with grade-5 coarse thread bolts. Tube spacers go between mount and steering box.

'70-'78 Vega

Mid-60's Chevelle  
(Saginaw type)



3) Drill out threaded hole in upper mounting boss on steering box to 7/16". Grind a flat area on the back side of the upper mounting boss so bolt head will sit flat against box (bolt now goes through from opposite side).



5) Final installation of Vega steering includes P&J's Vega pitman arm #1020, and U-joint #1018. Panhard rod kit #1016 eliminates lateral movement of axle that affects steering.