



Support may be either welded or bolted into the X-member. To bolt support in requires drilling holes through both the X-member and the support at the same time to assure alignment. Drill 8 holes: one at each end of the support channels. Measure in approx. 5/8" from ends of channel and approx. center of rail. Drill holes to 3/8" and use fine thread bolts.

If the stock cradle is already removed, check frame width at the bolt holes shown on drawing below. Also check the relationship of the top edge of the X-member channels to the top edge of the frame rails. The X-member should be 5/8" lower than the frame rails at the body bolt holes shown.

