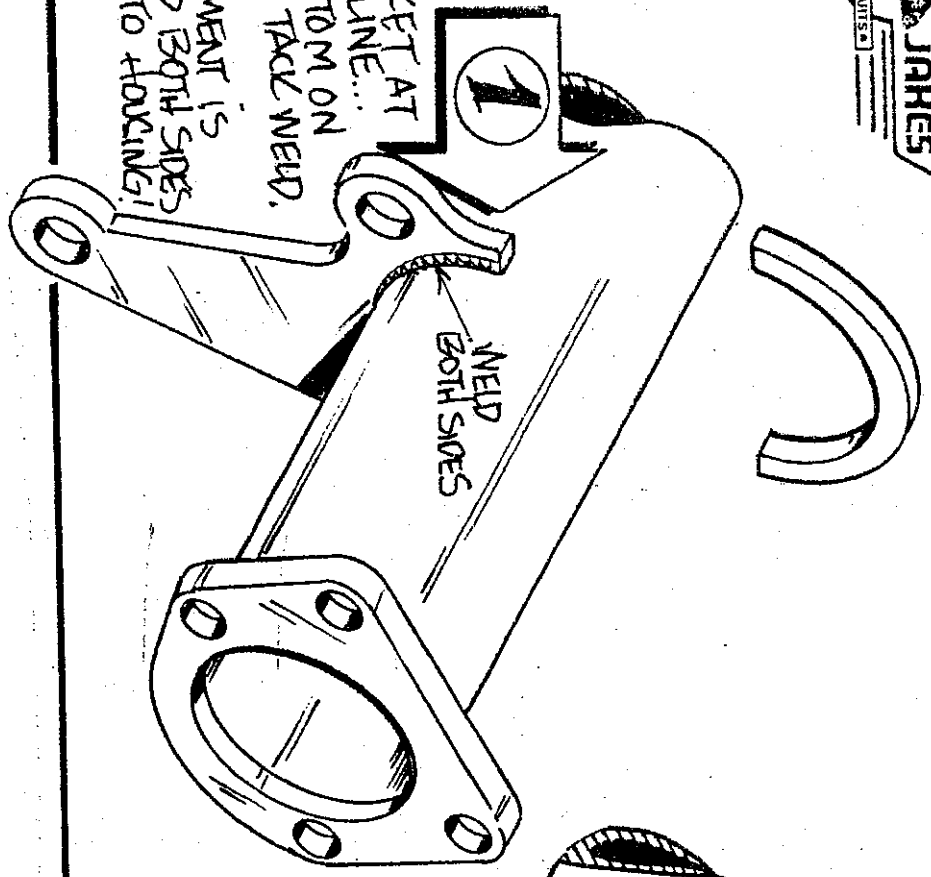


1
 CUT BRACKET AT THE CENTER LINE...
 ...ALIGN BOTTOM ON HOUSING AND TACK WELD.
 AFTER ALIGNMENT IS CORRECT WELD BOTH SIDES OF BRACKET TO HOUSING!



2
 POSITION TOP OF BRACKET ON HOUSING TACK WELD. CHECK YOUR ALIGNMENT, WELD TO HOUSING AS SHOWN!

