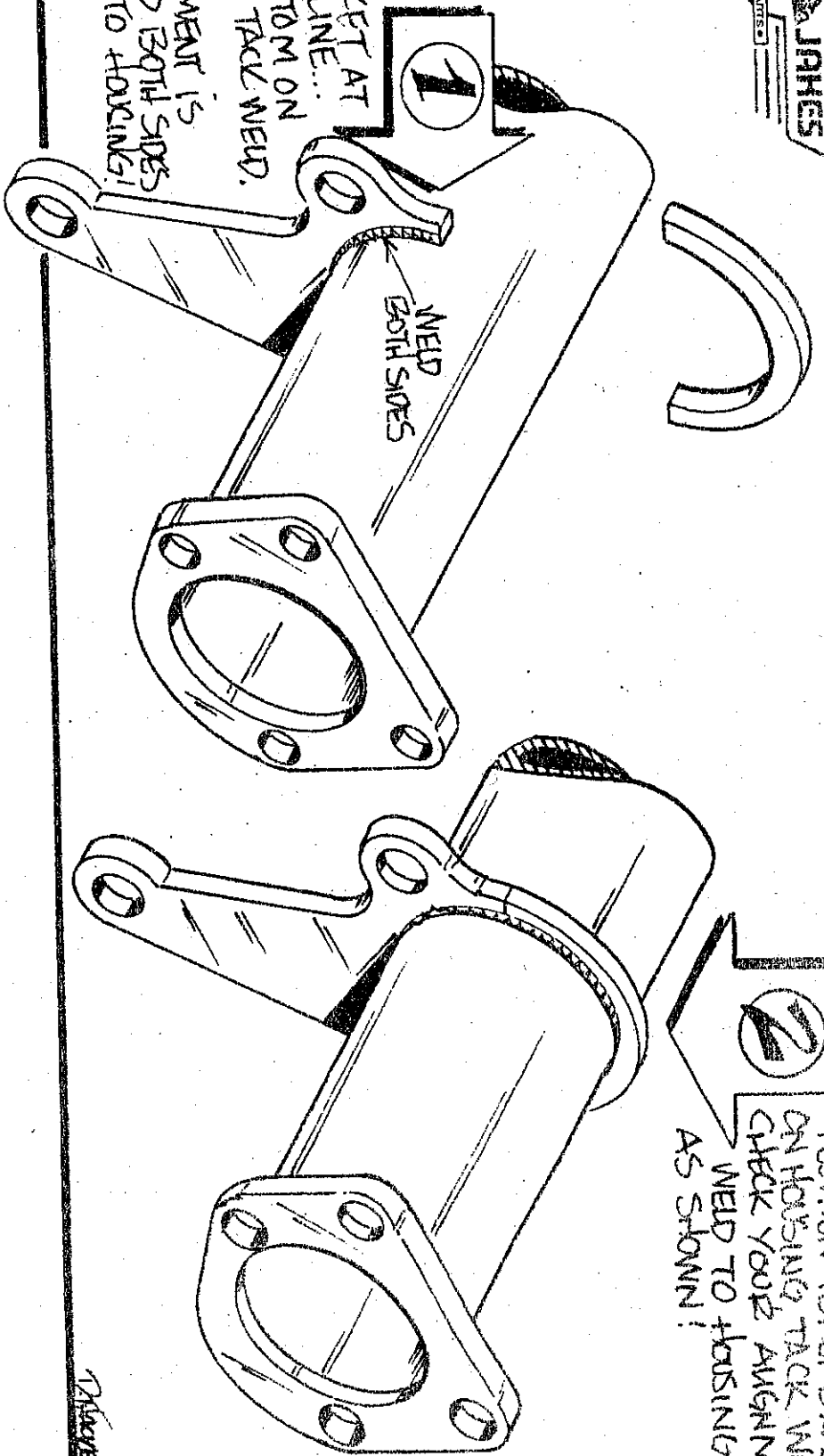


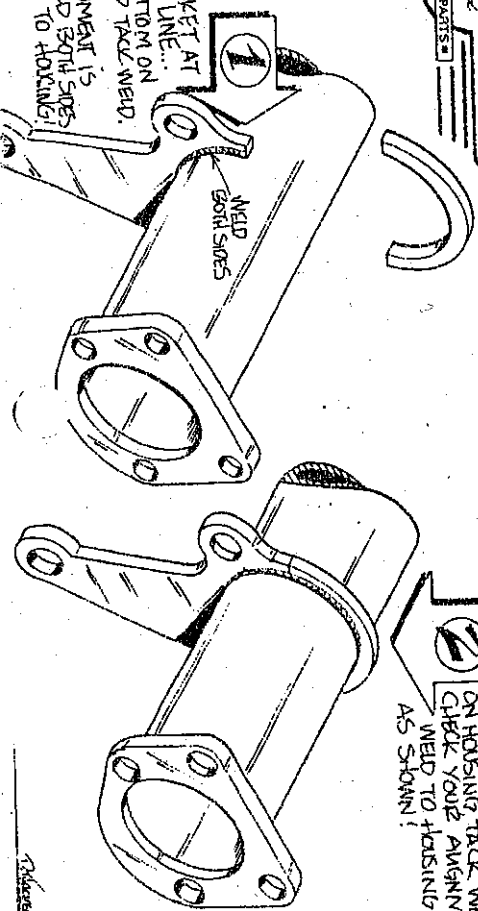
CUT BRACKET AT THE CENTER LINE... ALIGN BOTTOM ON HOUSING AND TACK WELD.
 AFTER ALIGNMENT IS CORRECT, WELD BOTH SIDERS OF BRACKET TO HOUSING!



POSITION TOP OF BRACKET ON HOUSING TACK WELD, CHECK YOUR ALIGNMENT, WELD TO HOUSING AS SHOWN!

Phyllis '07

CUT BRACKET AT THE CENTER LINE... ALIGN BOTTOM ON HOUSING AND TACK WELD.
 AFTER ALIGNMENT IS CORRECT, WELD BOTH SIDERS OF BRACKET TO HOUSING!



POSITION TOP OF BRACKET ON HOUSING TACK WELD, CHECK YOUR ALIGNMENT, WELD TO HOUSING AS SHOWN!

Phyllis '07