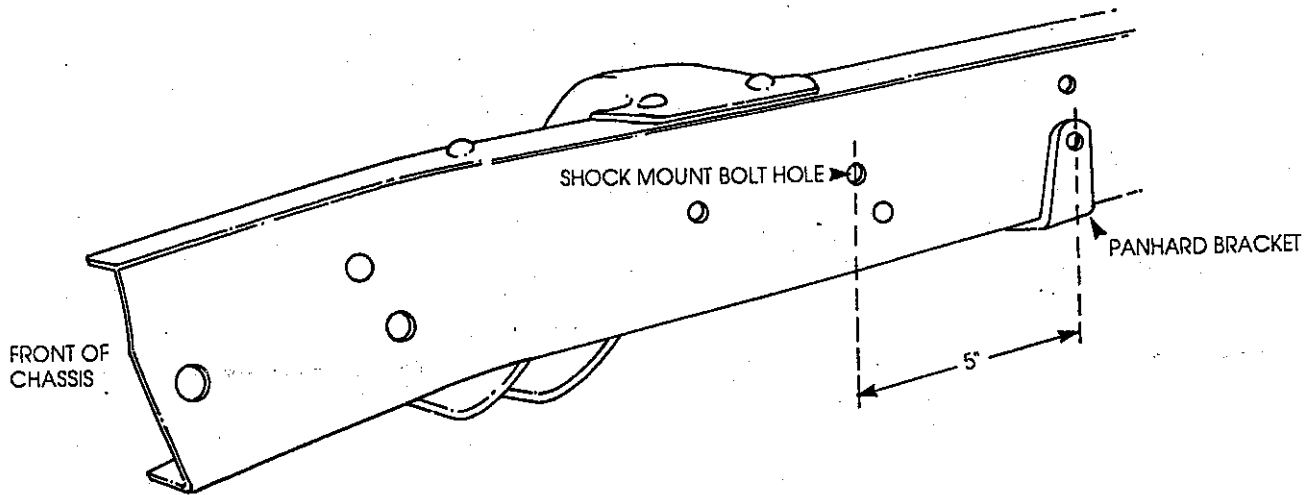


Instructions for #6015

'42-'48 FORD

FRONT PANHARD KIT
WELD IN OR BOLT IN



STOCK AXLE 38 1/2" PERCH CENTER
MAGNUM AXLE #1103-C 38 1/2" PERCH CENTER

END BRACKETS ARE PREDRILLED WITH 3/8" HOLES

STEP #1

TO LOCATE DRIVER'S SIDE BRACKET, MEASURE 5' BACK FROM REAR-MOST FRONT SHOCK MOUNT HOLE TO OUTSIDE PANHARD MOUNTING HOLE AT CENTERS. CLAMP IN PLACE. IF WELDING BRACKET, IT CAN BE FULLY WELDED IN PLACE AT THIS POINT. IF BOLTING, MARK AND DRILL 3/8" HOLES IN SIDE AND BOTTOM OF FRAME IN RELATION TO HOLES IN BRACKET. IT CAN NOW BE FULLY BOLTED TO FRAME.

STEP #2

TO LOCATE PASSENGER SIDE BRACKET, MEASURE 3 3/4" BACK FROM CENTER OF PERCH BOLT HOLE. NEXT, FIND VERTICAL CENTER OF WISHBONE AND MARK. DRILL 3/8" HOLE THROUGH WISHBONE AND BOLT BRACKET THROUGH FRONT HOLE. MARK REAR HOLE ON VERTICAL CENTER OF WISHBONE. DRILL 3/8" HOLE AND BOLT IN PLACE.

STEP #3

TO COMPLETE INSTALLATION, PRESS MICROFLEX BUSHINGS INTO BAR ENDS AND BOLT ONTO BRACKETS. PANHARD BAR CAN BE ADJUSTED FOR ALIGNMENT BY SCREWING IN OR OUT, LENGTHENING OR SHORTENING AS NECESSARY.

Driver Side Bracket

